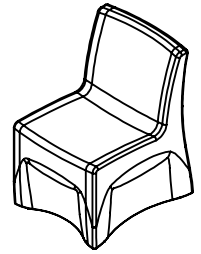




## Vesta Chair Bolt-Down Assembly Instructions

**Model Number**  
**VA600-XXX / VA610-XXX**  
**VA620-XXX / VA630-XXX**  
**VA670-XXX**



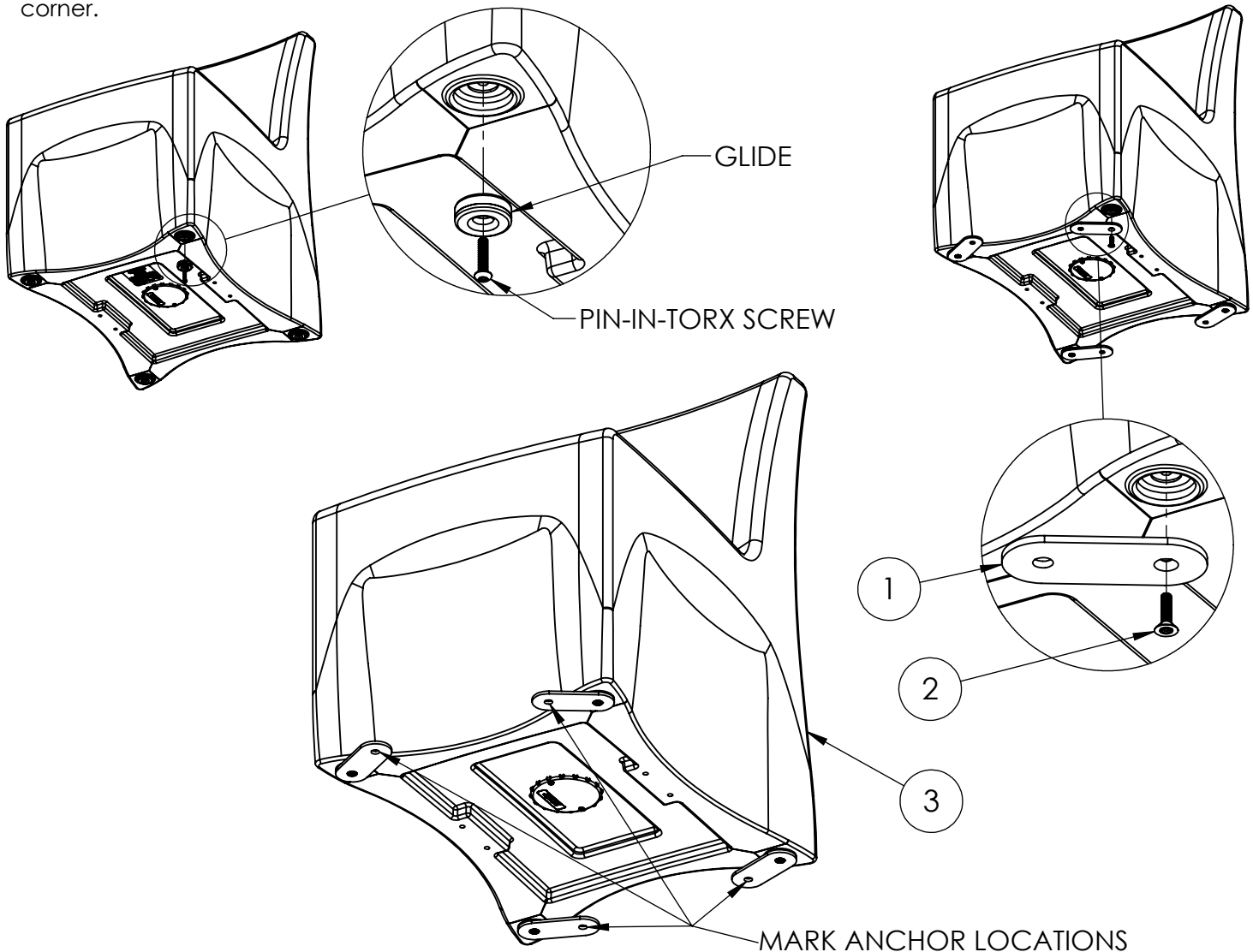
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**Assembly Notes:** Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900.  
Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Tools Needed
				Low RPM Variable Speed Drill 071-001 Pin-in-Torx® Bit, T-27
1	4	029-075	Five Inch Bolt-Down Plate	
2	4	021-077	Screw, Machine 1/4"-20 X 1", FH, Pin in Torx® T-27, SS	
3	1	VA6XX-XXX	Vesta Chair	

**STEP 1:** Detach the mounted glide and pin-in-Torx screw from the bottom of the chair as illustrated. Repeat this for each corner.

**STEP 2:** Attach the Bolt-Down Plate using a 1/4"-20 flat head screw as shown. Be careful not to overtighten. Repeat for each corner.



**STEP 3:** Using the Bolt-Down plate holes as a guide, mark the anchor positions on the floor. Secure the chair to the floor using the provided mounting hardware (not included).